TR007 / TR008 Trolley

ASSEMBLY INSTRUCTIONS

ISSUE 2

parweld

Trolley

Drawer
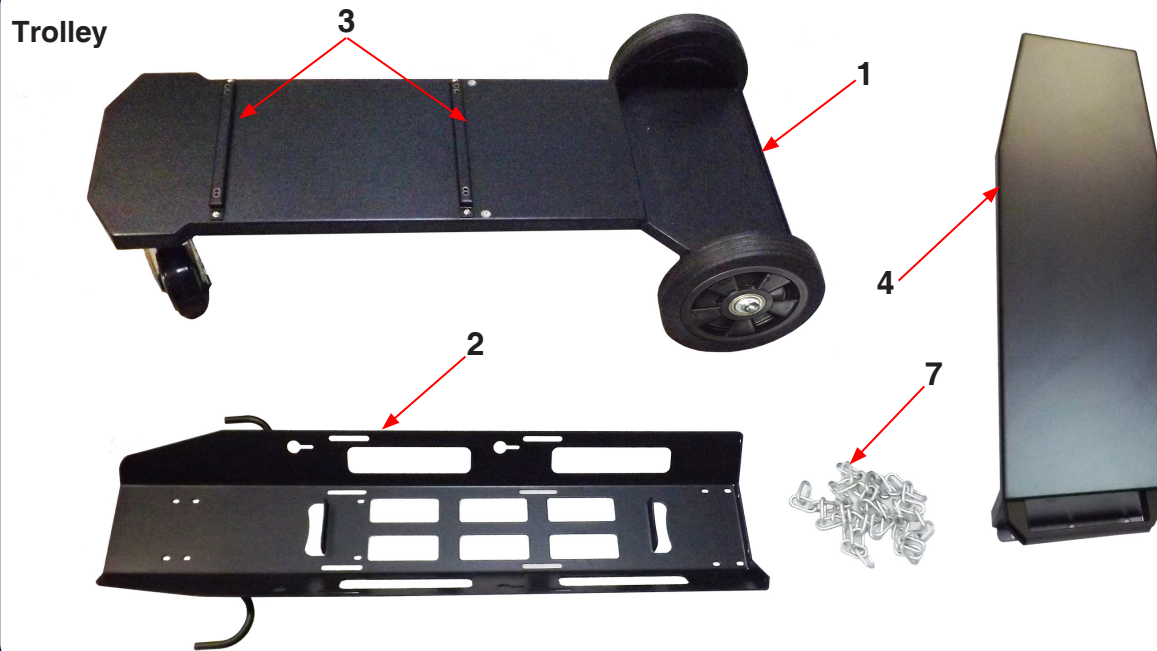
Water Cooler

Parts List

Trolley

1) Trolley Base complete with Wheels x 1
2) Bottle Support Panel (double width for TR007) x 1
3) Drawer / Water Cooler Fixing Bracket x 2
4) Handle Panel
5) M6 x 10 Screw x 13
6) M5 x 12 Screw x 4
7) Gas Bottle Securing Chain x 1

Drawer
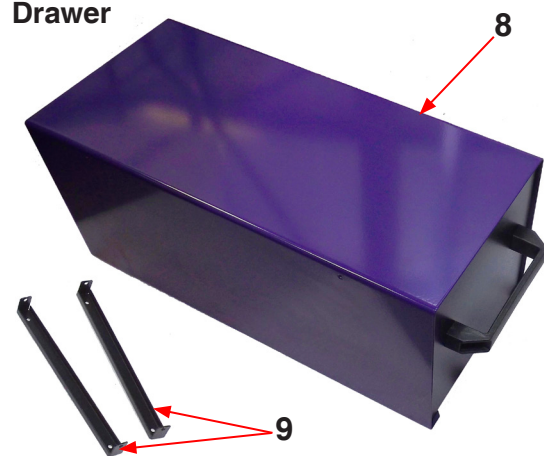
8) Drawer Unit x 1
9) Machine Fixing Bracket x 2
10) M5 x 12 Screw with Washer x 8

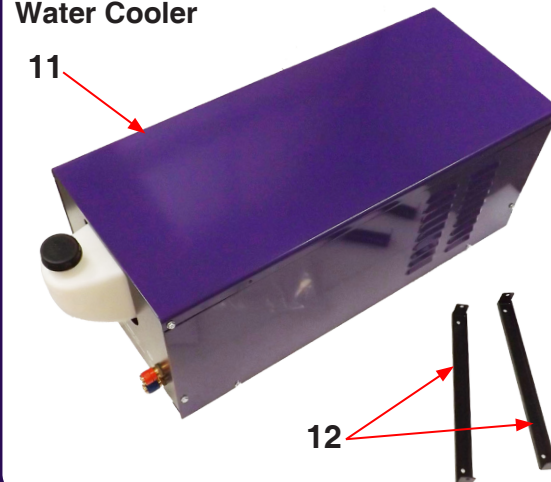### Water Cooler (Optional Extra)

11) Water Cooler Unit
12) Machine Fixing Bracket (as item 9)
13) M5 x 12 Screw with Washer (as item 10)
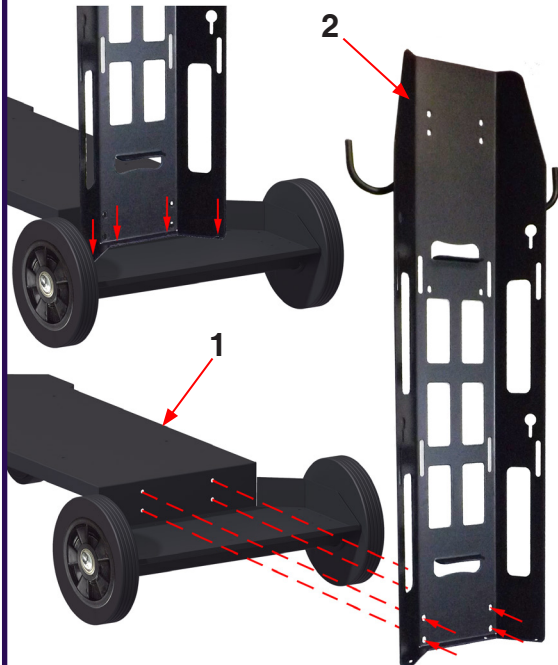
FIG 1 - Assembly of Trolley

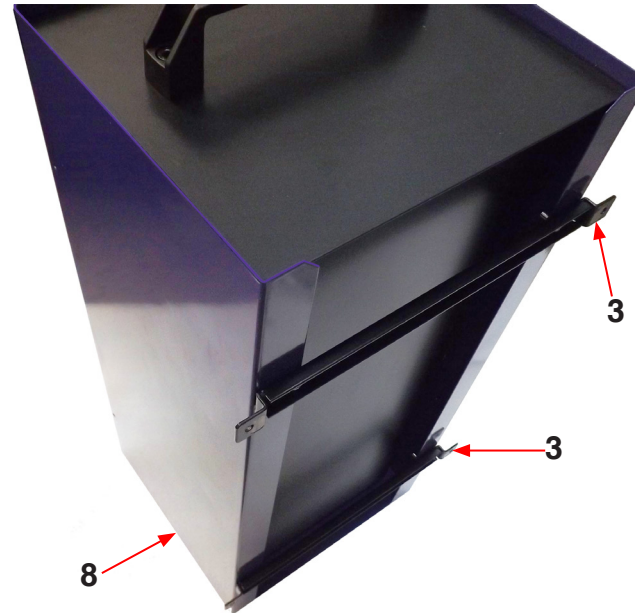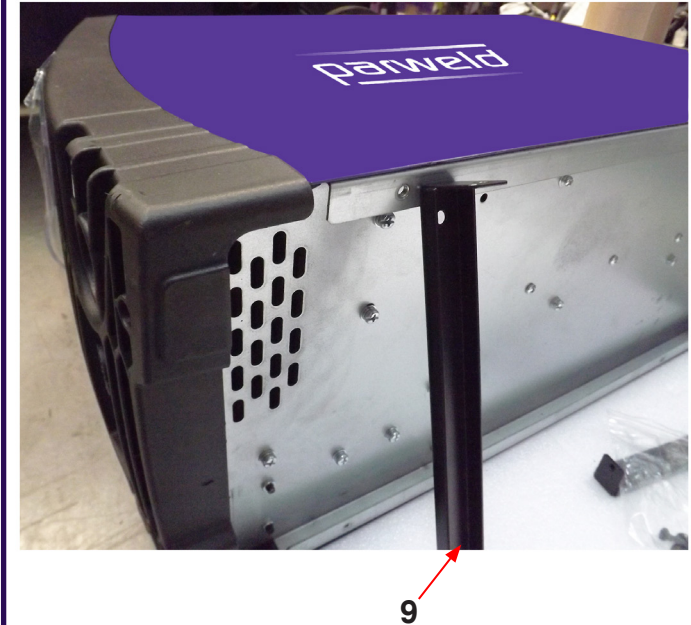**FIG 2 - Assembly of Drawer or W/Cooler to Trolley**

FIG 3 - Assembly of Brackets to Machine

STEP 1

Assemble the Bottle Support Panel (2) to the Trolley Base (1) using 8 of the M6x10 screws (5) as shown in FIG 1.

STEP 2

Remove Fixing Brackets (3) from Trolley Base (1) by undoing the 4 screws. Assemble Fixing Brackets (3) to the underneath of the Drawer (8) or w/cooler (11) using the M5x12 screws (10) in 4 places as shown in FIG 2. Assemble Drawer (8) or w/cooler (11) complete with Fixing Brackets (3) back onto the Trolley Base (1) using the 4 screws removed earlier.

STEP 3

With the machine on its side, assemble the Machine Fixing Brackets (9) to the underneath of the Machine using the M5x12 screws (6) in 4 places.
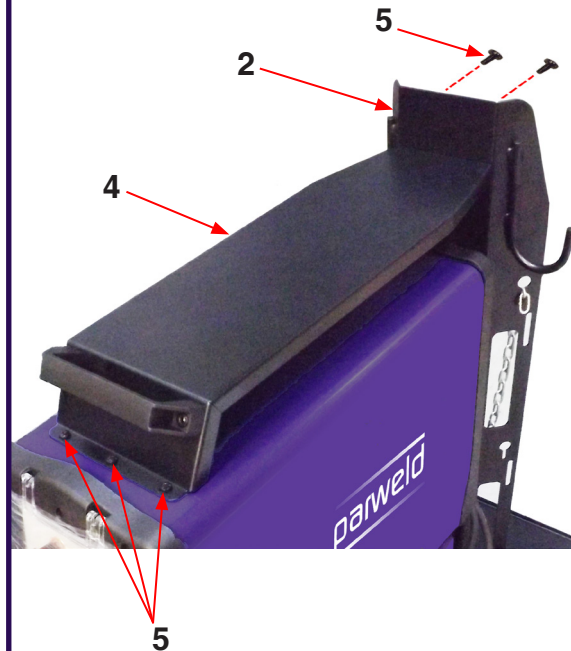
FIG 4 - Assembly of Machine to Drawer or W/Cooler

FIG 5 - Assembly of Handle Panel
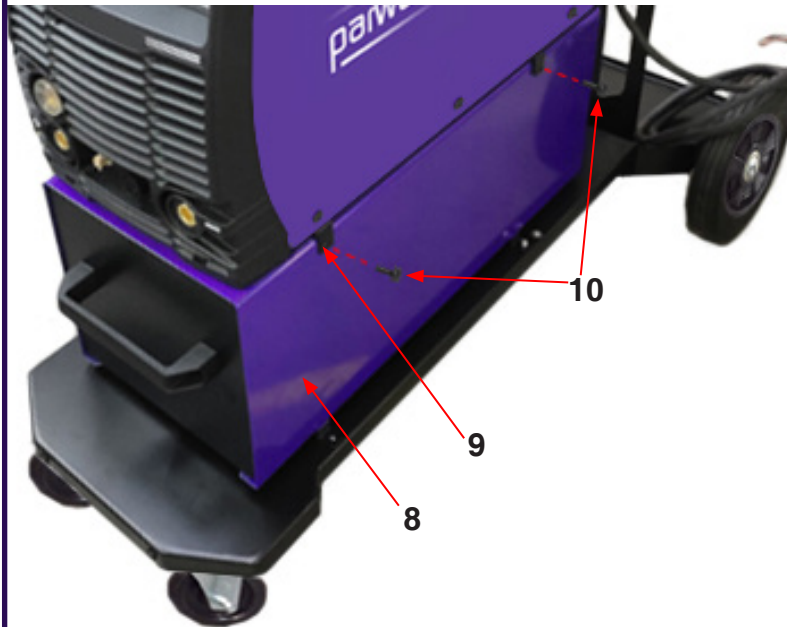
STEP 4
Carefully locate the Machine complete with Machine Fixing Brackets (9) onto the top of the Drawer (8) or w/cooler (11) as shown in FIG 4. Fix into position with M5x12 screws (10) in 4 places.

STEP 5
Assemble the Handle Panel (4) onto the bottle support panel (2) using 2 of the M6x10 screws (5). Then finally assemble the front of the Handle Panel (4) to the top of the machine using the 3 remaining M6x10 screws (5).

TR008 Trolley Complete with Machine and Water Cooler Option